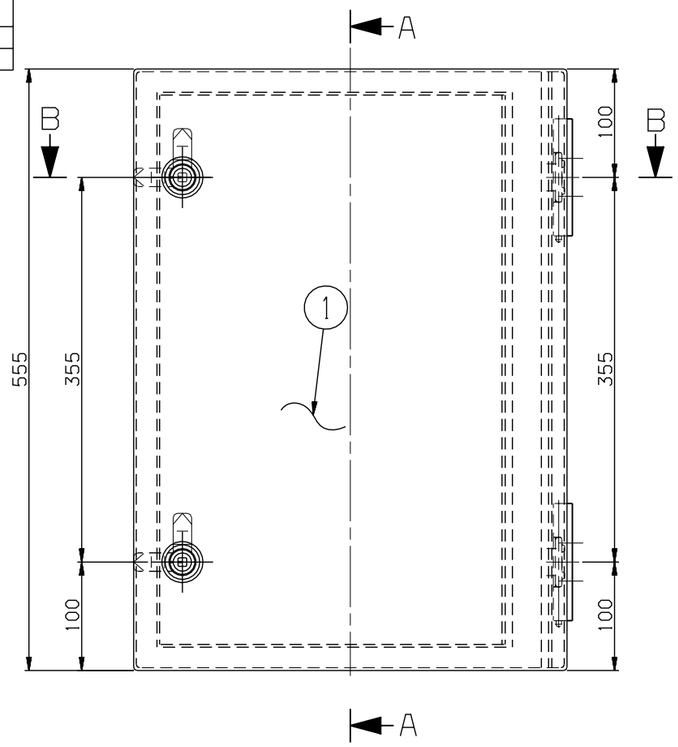
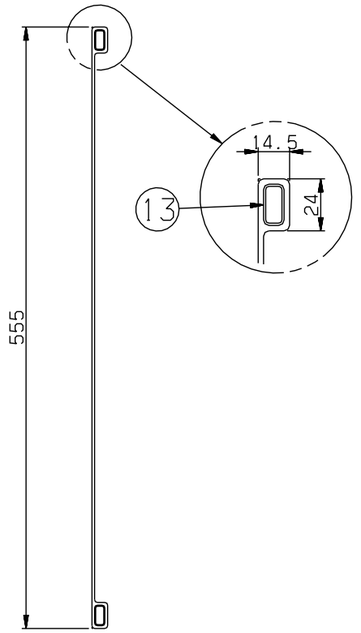
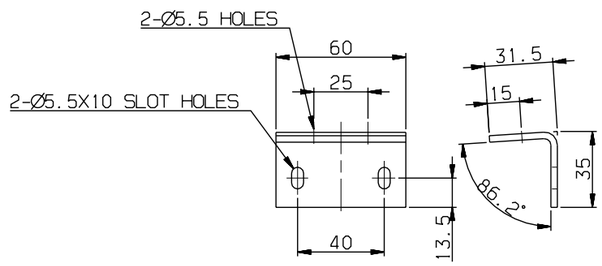
적용규격
SPECIFICATION APPLIED

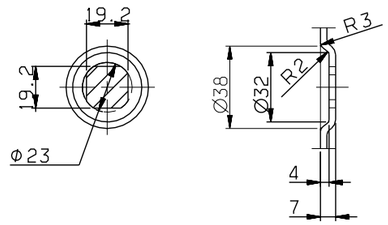




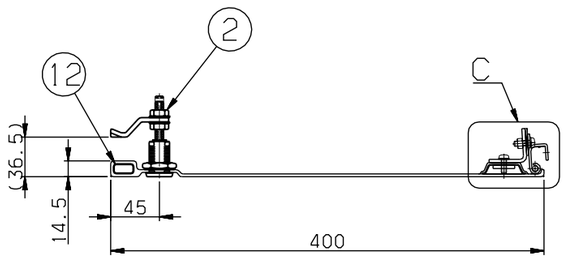
SECTION A-A



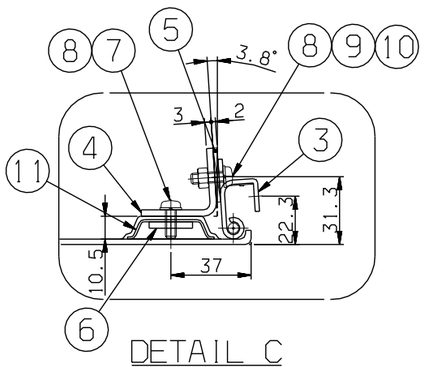
DETAIL 4
SCALE 1/2



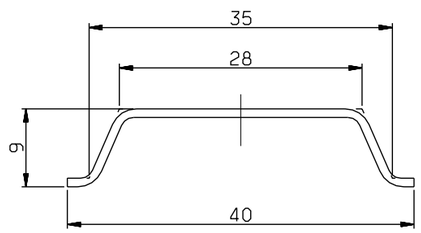
DETAIL OF CUTTING HOLES
SCALE 1/2



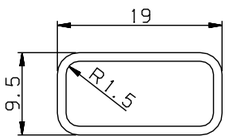
SECTION B-B



DETAIL C
SCALE=1/2



DETAIL 11
SCALE=2/1



DETAIL 12, 13
SCALE=2/1

일반공차 GENERAL TOLERANCE				
절삭 CUTTING	~ 40	2	4
	~ 30	2	3
	~ 10	1	1.5
	< 3	0.5	1
길이 LENGTH	~3150	-	7
	~1600	4	5
	~ 800	3	4
	~ 400	2	3
	~ 200	1.5	2
	~ 100	1	1.5
등급 GRADE		A	B
주조, 수감품 CASTING (±)			
~ 20M	8	14	24
~ 15M	7	12	21
~ 12M	6	10	18
~ 8M	5	8	14
~ 4M	4	6	11
~ 2M	3	4	8
~ 1M	2	3	6
~ 315	1	2	4
~ 120	1	2	3
~ 30	1	1	1
등급 GRADE	A	B	C
용접 구조물 WELDING (±)			
~ 20M	-	6.0	8.0
~ 15M	-	5.0	7.0
~ 12M	-	4.0	6.0
~ 8M	-	3.0	5.0
~ 4M	0.8	2.0	4.0
~ 2M	0.5	1.2	3.0
~ 1M	0.3	0.8	2.0
~ 315	0.2	0.5	1.2
~ 120	0.15	0.3	0.8
~ 30	0.1	0.2	0.5
3~6	0.05	0.1	0.2
등급 GRADE	A	B	C
기계 가공품 MACHINING (±)			
규정치수는 일반공차표 GENERAL TOLERANCE			

품번 NO.	부품 번호 PART NO.	품명 DESCRIPTION	재질 MATERIAL	수량 Q'TY	중량 W.T	비고 REMARKS
13	RFP57020AN0-013	STIFFENER	A1050P	2		T1,L=328
12	RFP57020AN0-012	STIFFENER	A1050P	1		T1,L=550
11	RFP57020AN0-011	STIFFENER	A1050P	1		T1,L=550
10	RS60401-006S	NUT,HEX	SUS304	4		M5
9	RS60606-148S	SCREW,P.H	SUS304	4		M5X16
8	RS60801-005S	WASHER,SPRING	SUS304	8		M5
7	RS60606-147S	SCREW,P.H	SUS304	4		M5X14
6	RFP57020AN0-006	SEAT,TAP	SUS304	2		T3X20X80
5	RFP57020AN0-005	PACKING	SUS304	2		T2X20X60
4	RFP57020AN0-004	BRACKET	SUS304	2		T3
3	RFP50018AN0	HINGE,ASSY	ASSY	2		
2	RFP57022AN0	DEVICE,LOCKING	ASSY	2		
1	RFP57020AN0-001	PANEL	FRP	1		T2.5

승인 APP	H.G.RYU 2009.01.21	재질 MAT'L	명칭 TITLE	COVER, INSPECTION	
검도 CHK	H.S.KIM 2009.01.21	표준중량 G.W	도면 번호 DRG. NO	RFP57020AN0	Ver. 00
설계 DGN	Y.D KIM 2009.01.19	일반공차 MC B / WD B / CT B	MS		Rev. --
제도 DRG	S.M PARK 2009.01.19	SIZE A2	SCALE 1/4	매수 SHEET 1 of 1	

HYUNDAI Rotem 현대로템주식회사

기호 MARK	일자 DATE	변경내역 DETAIL OF REVISION(E.C ZONE)	설변번호 E.C NO.	설계 DGN	검도 CHK	승인 APP
			참고번호 REF. NO.			

08-3D5101 | RFP- | 분-PRJT | 접리번호

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